

6. EMERGENCY TOWING

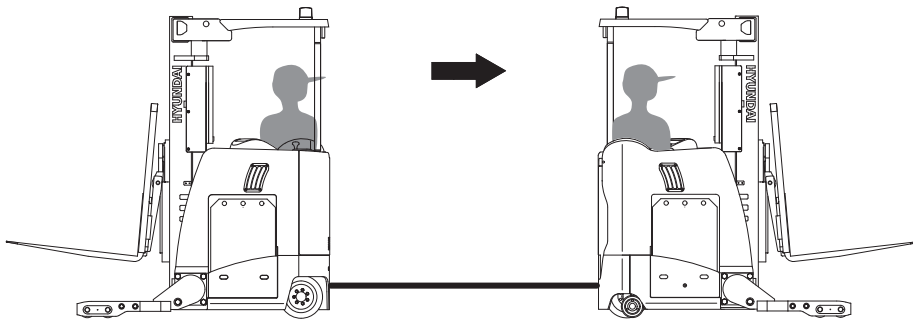
1. TOWING PRECAUTIONS

If your lift truck becomes disabled but it can be moved freely on its own wheels without further damage, use the following procedures to tow it safely to a repair area.

- ※ It is important for your safety and the care of your lift truck to use the proper equipment and carefully follow these recommendations for safe towing.
- ▲ Do not tow a lift truck if there is a problem with the brakes or tires or the steering cannot be operated. Do not tow up or down ramps and steep inclines. Do not attempt to tow a lift truck if traction or weather conditions are poor.

2. TOWING PROCEDURES

- 1) Be sure to apply the parking brake or block the drive wheels on the disabled truck while working around it.
- 2) When possible, raise the carriage (forks) on the disabled truck about 12 in (300 mm) from the floor or ground. Secure the carriage with a chain.
- 3) Obtain another lift truck of equal or larger size carrying a partial load for traction.
- 4) Use an approved, solid metal tow bar with towing couplers that connect to the towing pins in the front side of frame.
- 5) Release the service brake on the towed vehicle.
- 6) Directional control lever is in the neutral.

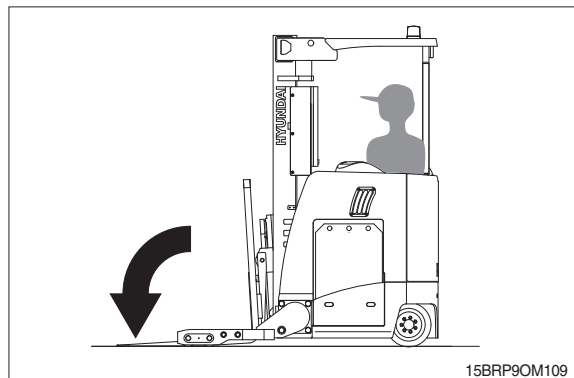


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- 7) Tow the disabled truck forward. **An operator must be on the towed truck.**
Tow the truck slowly. Careful towing is necessary to prevent injury to personnel or damage to the truck. The truck should be towed at a speed of less than 5 mph (8 km/h) with a driver in the seat. Do not lift the truck or any wheels off the floor or ground while the truck is being towed.

⚠ The power steering will not operate on the disabled truck when the EPS motor is not running, which makes the steering handwheel difficult to turn.

- 8) Park the disabled truck in authorized areas only. Fully lower the forks to the floor, put the directional control lever in the NEUTRAL position and turn the starting switch to the OFF position. Remove the key and, when necessary, block the wheels to prevent the truck from rolling.



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3. EMERGENCY LOWERING

In case of the mast cannot be lowered due to a problem in the controller, active the emergency lowering valve on the valve block with hexagonal wrench.

- 1) Turn off the electric emergency off switch.
- 2) Pull out the battery.
- 3) Open the lowering valve using the 5mm hexagonal wrench. Slowly lower the mast and the load carriage.
- 4) After lowering, close the emergency lowering valve.

